

# DEDICATED TO YOUR SAFETY

Safe And Efficient Flammable, Toxic And Oxygen Detector

---

Honeywell RAEGuard 3

---



**Honeywell**



**Dedicated to Your Safety**



## RAEGuard 3

RAEGuard 3 Series is Honeywell's masterpiece detector of toxic and flammable gas that represents advanced technology and development potential in the future. It provides users with safer, more stable, more reliable and more effective field transmitter, and can be applied in indoor and outdoor hazardous environments, to monitor the dangerous degree of hazardous gases in real time, so as to rapidly and effectively protect the safety of the installation site and production personnel.

The core of RAEGuard 3 – the sensors passed through strict selection and can ensure reliable and stable operation of the transmitter. Combustible gas detector uses catalytic sensor technology with long life (> 5 years) and high anti-poisoning. Toxic and Oxygen detectors adopt a variety of compensatory electrochemical sensor technology, especially Oxygen detector can avoid zero-free (nitrogen) calibration. At the same time, NDIR infrared detection technology with long life, anti-poisoning and Oxygen-free NDIR infrared detection technology allows RAEGuard 3 to be used in a wider and more harsh gas detection environment.



## To Your Safety

- All adopt advanced sensor technology
- Wider compensation for temperature and environmental factors keeps the instrument reliable and stable.
- Redundant design to ensure no “false alarm”
- Clear indications of status can perceive the degree of environmental hazards even at long distances.
- Optional integrated visible and sound alarm, light and sound constantly remind, alarm signal will not be ignored
- Optional built-in surge protection device to make sure outdoor installation of “worryfree”
- IP66/67
- TUV SIL2

## Self-Management

- Life expiration reminder
- Calibration period expiration reminder
- Alarm, STEL/TWA, fault, warning and other event reminders
- Fault code reminder

## Universal Transmitter

- Simplified and reduced cost of installation
- Decreased material management
- Reduced user's spares and training
- Minimal maintenance required

## Easy to Use

- Easy read backlit LCD with text, bar graph, digits and icons, support EN and CN
- 3 high-recognized and visible LED status indicators
- 3-wire 4-20mA current output can be fine-tuned to avoid the signal attenuation caused by wiring
- Optional HART® communications as standard for remote diagnostics/configuration
- Optional Bluetooth® for easy remote operation and maintenance via mobile app
- RS485 Modbus RTU for multi-drop networking and remote real-time monitoring
- Local or remote sensor installation options



## Cost Effective

- Auto-identify sensor gas types, allow full scale range setting of toxic and Oxygen detectors
- Hot swap toxic and Oxygen sensor module on site
- Fully configurable via non-intrusive magnetic switches by single person
- Auto-inhibit during maintenance

## Easy to Install

- Integral mounting plate or optional rewarded backboard mount kit for easy wall or pipe mounted
- 3/4" NPT M, 1/2" NPTM/F, G3/4" M/F, G1/2" F and M20 F varied glands selectable
- Flip-up PCB block removes to give access to terminal area
- Removable plug/socket type terminal blocks for ease of wiring



## Certification

- EU: CE, EMC, ATEX
- IECEx
- TUV SIL2
- INMETRO

## Applications

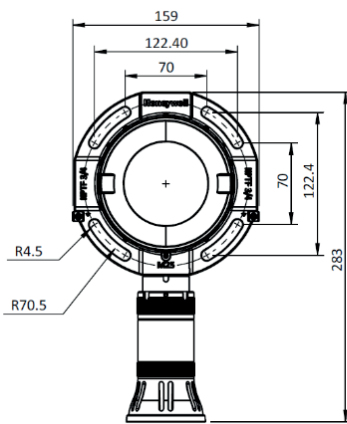
- Oil & Gas
- Chemical industry
- Oil & Gas Storage and Transportation
- Food/beverage
- Refineries
- Power plants
- Steel plants
- Laboratory
- Waste water facilities
- Utilities
- Pharmaceutical plant
- Chemical Storage
- Automotive industry

## Installation

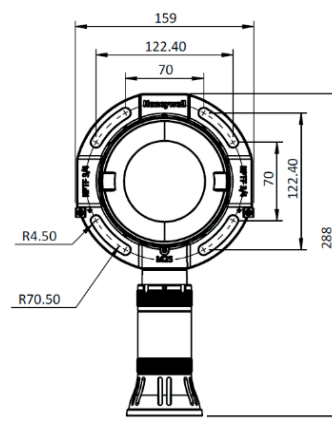
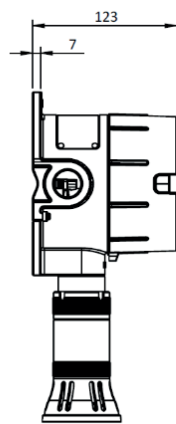
### Installation Dimension

RAEGuard 3 Series detector is designed for use in potentially explosive atmosphere. The installation of detectors should ensure their explosion-proof performance and strictly follow the relevant national standards, to use industrial-grade armored cables and explosion-proof glands and conduits.

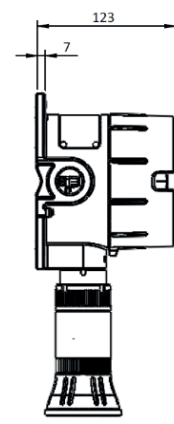
Use 0.5mm<sup>2</sup> (20AWG) to 2.5mm<sup>2</sup>(13AWG) cross sectional area cable as needed to ensure minimum operating voltage at the detector, depending on installed cable length.



Dimension of RAEGuard 3 Toxic and Oxygen

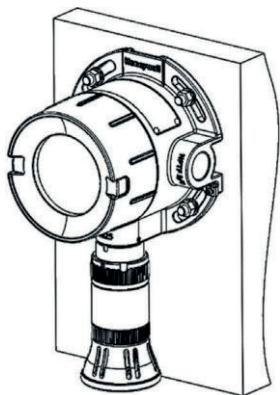


Dimension of RAEGuard 3 Flammable and NDIR

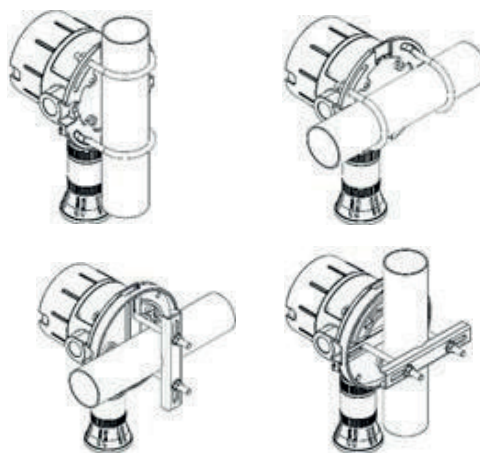


Unit: mm

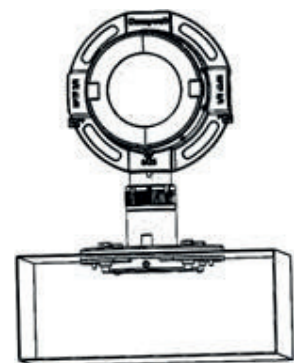
### Mounted Mode



Wall Mounted

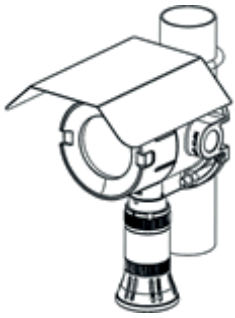


Vertical or horizontal pipe mounted  
(Mounting plate kit can be selected directly)



Duct Mounted

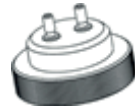
## Other Accessories



Sunshade/delug



Collecting Cone



Gas Flow Adapter

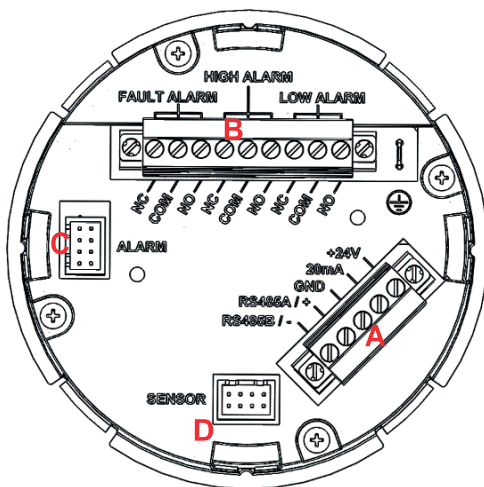


Mounting Plate Kit

## Electrical

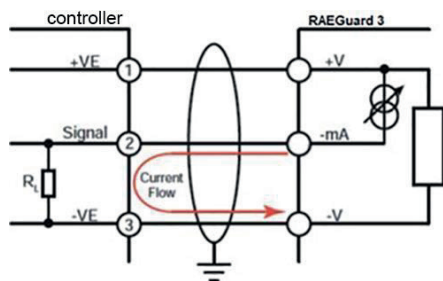
RAEGuard 3 transmitter only provides source current output. The maximum supported cable length can refer to the recommended values in the User's Manual.

### RAEGuard 3 Wiring Terminals



Terminals	Identification	Definition	Remarks
A	+24V	+VE Supply (16~32VDC)	Controller
	4-20mA	4-20mA current & HART output	
	GND	-VE Supply	
	RS485A/+	MODBUS A(+)	MODBUS RTU
	RS485B/-	MODBUS B(-)	
B	LOW ALARM-NO	Low Alarm - Normally Open	Note: If the function is not purchased at the time of ordering, there is no terminal.
	LOW ALARM-COM	Low Alarm - Common	
	LOW ALARM-NC	Low Alarm - Normally Closed	
	HIGH ALARM-NO	High Alarm - Normally Open	
	HIGH ALARM-COM	High Alarm - Common	
	HIGH ALARM-NC	High Alarm - Normally Closed	
	FAULT ALARM-NO	Fault - Normally Open	
	FAULT ALARM-COM	Fault - Common	
	FAULT ALARM-NC	Fault - Normally Closed	
C	ALARM	External + INMETRO	Optional
D	SENSOR	Connect with sensor	

### RAEGuard 3 Source Configuration



## Technical specifications

### RAEGuard 3 Gas Detector

Use	Universal transmitter with standard configuration of 3-wire, 4-20mA and RS485 MODBUS output for use with a wide range of applications for the detection of flammable, toxic and Oxygen gas hazards.
<b>Electrical parameters</b>	
Input Voltage Range	16-32VDC (24VDC nominal)
Max Power Consumption	Electrochemical Cells: 5.5 watts; Catalytic or NDIR: 7.5 watts
Current Output	Completely configurable 4-20mA (source type) with optional HART® 7.2 protocol as following as default configurations of current output. 1mA Fault 2mA Inhibit (during configuration or setup) 3mA Warning 4mA~20mA Normal 22mA Overrange Note: When the current output is less than 3mA, HART communication will not work properly.
Terminals	5 terminals (14 terminals for use with relay output), wire diameter 0.5mm <sup>2</sup> (20AWG) to 2.5mm <sup>2</sup> (13AWG)
Relays	3 x 2A@30VDC. Selectable normally open or normally closed and energised/de-energised(programmable) and latch/non-latch Alarm relays default energised/non-latch. Fault relay default energised/non-latch
Communication	RS485, Modbus RTU Optional Bluetooth

### Construction

Transmitter Housing Material	Aluminum Alloy or 316 Stainless Steel
Sensor Housing Material	316 Stainless Steel
Weight (Approx)	Aluminum Alloy: 3.0kg; Stainless Steel: 5.0kg
Mounting	Integral mounting plate with 4 x mounting holes suitable for M8 to fit onto Wall or Pipe
Entries	2 x 3/4" NPT cable/conduit entries and 1 x M25 sensor entry. 1 x plug supplied for use for only 1 entry used. Seal to maintain IP rating

### Performance\*\*\*\*

Repeatability	<2%
Response Time(T90)	Depending on the gas being detected

### Certification

Hazardous Location Certifications	ATEX: LEL/NDIR: CE2460 Ⓢ II 2G Ex db IIC T6 Gb Ex tb IIIC T85°C Db IP66 Ta = -40°C to +65°C Toxic & Oxygen: CE2460 Ⓢ II 2G Ex db ia IIC T6 Gb Ex tb IIIC T85°C Db IP66 Ta = -20°C to +55°C
	IECEx: LEL/NDIR: Ex db IIC T6 Gb Ex tb IIIC T85°C Db IP66 Ta = -40°C to +65°C Toxic & Oxygen: Ex db ia IIC T6 Gb Ex tb IIIC T85°C Db IP66 Ta=-20°C to+55°C
	China Ex: LEL/NDIR: Ex d IIC T6 Gb Ex tD A21 IP66 T85°C Toxic & Oxygen: Ex d ia IIC T6 Gb Ex tD A21 IP66 T85°C
India	CCOE/PESO
Brazil	INMETRO
EMC	EN50270:2015, IEC61000-4-5
Performance	IEC 60079-29-1, EN 50104 IEC 61508 (SIL Assessment, SIL2)
Surge Immunity	Optional Surge Protection Device, Compliance with GB/T 17626.5-2008/IEC61000-4-5:2005, Meets "Installation Class 4"

### Environmental

IP Rating	Toxic and Oxygen: IP66/67 LEL/NDIR: IP66
Operating Temperature***	-40°C~+70°C
Operating Humidity	LEL/NDIR: 0~95%RH (Non-condensing) Toxic and Oxygen: 15%~95%RH (Non-condensing)
Operating Pressure	90~110kPa
Storage Conditions	-20°C~+50°C, 45-75%RH(Non-condensing), in clean air

Gas	Default Range	Selectable Full-Scale Range	Resolution	Lower Detectable Gas Limit	Default Cal Point	Selectable Cal Gas Range	Response Time (T90/T10)	Detection Error	Default Alarm 2	Default Alarm 1	STEL	TWA	
O2	30.0%vol	25.0-30.0%vol	0.1%vol	-	20.9%vol	20.9%vol (Fixed)	<20s	<30s	<±0.7%vol	23.5%vol ▲	19.5%vol ▼	n/a	n/a
H2S	100ppm	20.0-200.0ppm	0.1ppm	0.5ppm	50ppm		<25s	<25s	<±2ppm	20ppm ▲	10ppm ▲	5ppm	1ppm
CO	500ppm	50-1000ppm	1ppm	3ppm	250ppm	30%~70% of Full-Scale Range	<25s	<25s	<±5ppm	50ppm ▲	25ppm ▲	27ppm	18ppm
LEL	100%LEL	100%LEL	1%LEL	-	50%LEL		<25s	<30s	<±5%LEL	50%LEL ▲	25%LEL ▲	n/a	n/a
CH4-IR	100%LEL	100%LEL	1%LEL	-	50%LEL		<30s	<35s	<±5%LEL	50%LEL ▲	25%LEL ▲	n/a	n/a
NH3-L	100ppm	20.0-100.0ppm	0.1ppm	2ppm	50ppm		<60s	<35s	<±5ppm	70ppm ▲	35ppm ▲	35ppm	25ppm
NH3-H	500ppm	200-1000ppm	1ppm	3ppm	250ppm		<90s	<120s	<±10% or ±5%FS	300ppm ▲	150ppm ▲	35ppm	25ppm
Cl2	10ppm	5.0-50.0ppm	0.05ppm	0.1ppm	5ppm		<40s	<50s	<±1ppm	3ppm ▲	3ppm ▲	1ppm	0.5ppm
SO2	20ppm	10.0-50.0ppm	0.1ppm	0.2ppm	5ppm		<25s	<40s	<±0.5ppm	10ppm ▲	5ppm ▲	3.8ppm	1.9ppm
C2H3Cl	100ppm	10.0-100.0ppm	0.1ppm	0.3ppm	50ppm		<90s	<180s	<±10%	10ppm ▲	5ppm ▲	7.6ppm	3.8ppm
Cl2-L	5ppm	1.0-5.00ppm	0.01ppm	0.2ppm	2ppm		<70s	<60s	<±0.2ppm	0.6ppm ▲	0.3ppm ▲	1ppm	0.5ppm
H2	1000ppm	1000ppm	1ppm	5ppm	200ppm	20%~80% of Full-Scale Range	<90s	<90s	<±10% or ±5%FS	400ppm ▲	200ppm ▲	n/a	n/a
ETO	100ppm	10.0-100.0ppm	0.1ppm	0.3ppm	50ppm		<150s (T50/45s)	<260s	<±10% or ±5%FS	10ppm ▲	5ppm ▲	2ppm	1ppm
HC1	30ppm	10.0-30.0ppm	0.1ppm	0.3ppm	10ppm		<45s	<30s	<±10% or ±5%FS	10ppm ▲	5ppm ▲	2ppm	1ppm
NO2	20ppm	10.0-50.0ppm	0.1ppm	0.3ppm	10ppm		<12s	<12s	<±10% or ±5%FS	10ppm ▲	5ppm ▲	5.2ppm	2.6ppm
HCN	30ppm	10.0-50.0ppm	0.1ppm	0.4ppm	15ppm		<45s	<35s	<±10% or ±5%FS	10ppm ▲	5ppm ▲	4.7ppm	2.4ppm
CO2	5000ppm	1000-5000ppm	10ppm	200ppm	2000ppm		<30s	<35s	<±10% or ±5%FS	800ppm ▲	400ppm ▲	3000ppm	500ppm
PH3	5ppm	5.0-20.0ppm	0.01ppm	0.3ppm	2.5ppm		<30s	<40s	<±10% or ±5%FS	4ppm ▲	2ppm ▲	1.0ppm	0.3ppm
C3H3N	10ppm	4.0-20.0ppm	0.1ppm	0.4ppm	5ppm		<120s	<240s	<±10% or ±5%FS	18ppm ▲	5ppm ▲	1.0ppm	0.5ppm
NO	100ppm	50.0-250.0ppm	0.5ppm	2.0ppm	50ppm		<25s	<30s	<±10% or ±5%FS	60ppm ▲	30ppm ▲	35ppm	25ppm
Propane-IR	100%LEL	100%LEL	1%LEL	-	50%LEL	30%~70% of Full-Scale Range	<30s	<35s	<±5%LEL	50%LEL ▲	25%LEL ▲	n/a	n/a
*Propylene-IR	100%LEL	100%LEL	1%LEL	-	50%LEL		<30s	<35s	<±5%LEL	50%LEL ▲	25%LEL ▲	n/a	n/a

#### Remarks:

\* RAEGuard 3 will provide users more communication interfaces and gas types in the future, such as wireless. For availability, please contact Honeywell Analytics.

\*\*\* Catalytic and NDIR-CH4 sensor can work continuously at -40°C ~ +70°C; toxic and oxygen sensor can work continuously at -20°C ~ +55°C, intermittently at -40°C ~ +70°C (The accuracy and response time of sensors operating in this temperature range will be affected, and long-term operation may lead to sensor sensitivity decline or even damage.)

\*\*\*\* The performance characteristics of the products mentioned above are typical results tested in an environment with a temperature 20°C and a humidity of 50% RH. When calibrating, use the calibration cap and recommended flow for detection. If the sunshade/deluge cover is used instead or the detection is carried out at low temperature, the response time will be slowed down.

FGM-6a00b, "a" indicates sensor type, includes 1(LEL), 2(NDIR), 3(EC). "b" indicates material of main housing, includes S (stainless steel) and blank(aluminum alloy).

\* Tests have been done to prove that the operating temperature can be extended to 60°C for H2S and SO2 sensor without impacting performance;

**Customer Business Center**  
**Service Hotline:** 400-815-3366 800-810-1336  
[www.honeywellanalytics.com](http://www.honeywellanalytics.com)



**Honeywell Analytics**  
Building#1, 555 Huanke Road  
Zhangjiang Hi-Tech Park Pudong  
New Area Shanghai, China  
Tel: 021-80386800  
Fax: 021-60246070

**RAE Systems (Beijing) Inc**  
A1 Building, C&W Industry Zone,  
No.14 Jiu Xianqiao Road,Chaoyang  
District, Beijing  
Tel: 010-56696000  
Fax: 010-57560599

**Honeywell Analytics**  
6F-2, No.8, Ziqiang S. Road, Chupei  
City 30264, Taiwan  
Tel: +886-2-29569986  
Fax: +886-3-6576499

**Technical Services**  
Greater China: [gaschina@honeywell.com](mailto:gaschina@honeywell.com)  
Taiwan: [analytics.tw@honeywell.com](mailto:analytics.tw@honeywell.com)  
Europe, Middle East and Africa:  
[ha.emea.service@honeywell.com](mailto:ha.emea.service@honeywell.com)  
America: [ha.us.service@honeywell.com](mailto:ha.us.service@honeywell.com)  
[www.honeywell.com](http://www.honeywell.com)

**Please note:** While every effort has been made to ensure accuracy in this publication, no responsibility can be accepted for errors or omissions. Data may change, as well as legislation, and you are strongly advised to obtain copies of the most recently issued regulations, standards, and guidelines. This publication is not intended to form the basis of a contract.

Brochure\_RAEGuard 3\_V2020\_EN  
© 2020 Honeywell Analytics

THE  
FUTURE  
IS  
WHAT  
WE  
MAKE IT

**Honeywell**